

FIG. 1b

FIG. 1C

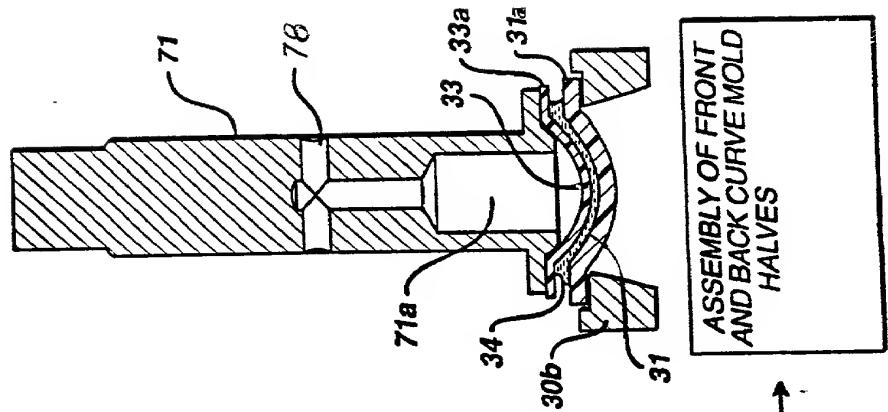


FIG. 1e



REVERSE
AND BACK CURVE MOLD
HALVES

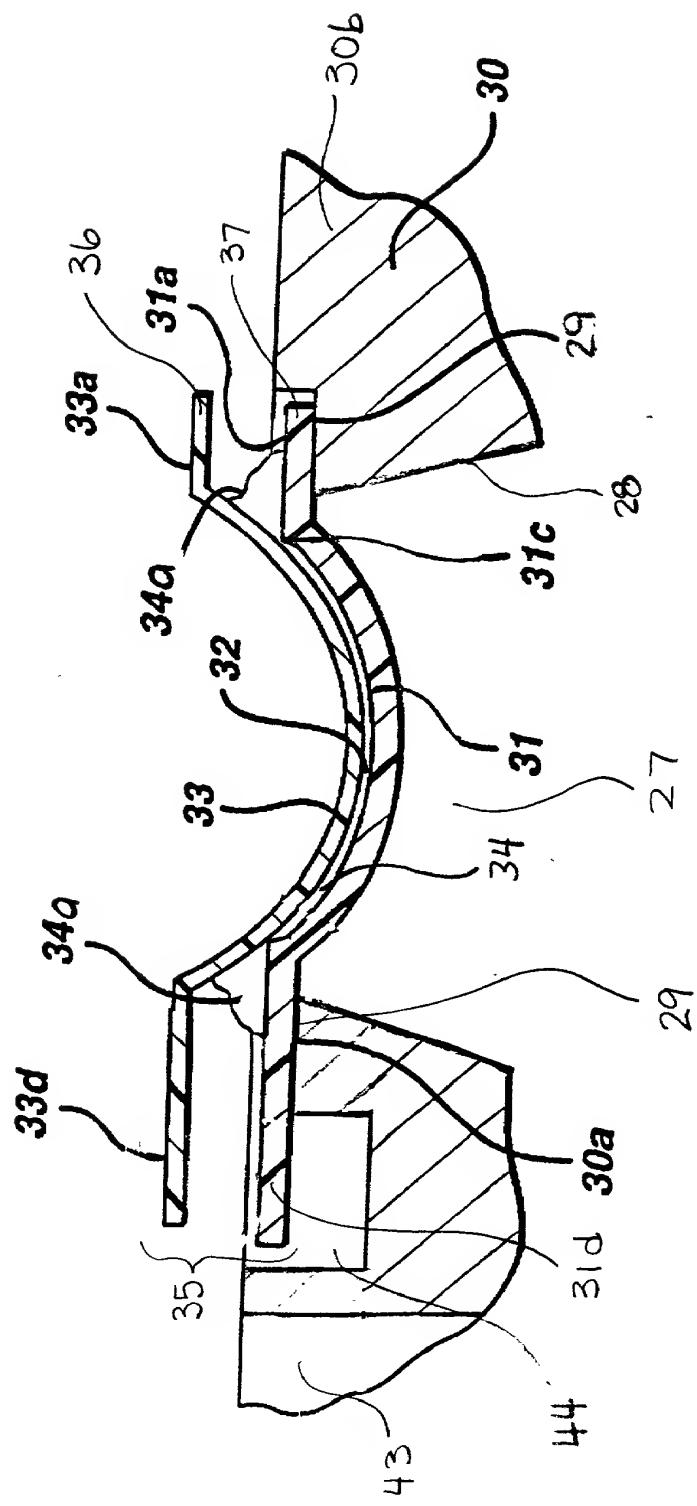
HOLD FRONT
CURVE MOLD HAIR
STATIONARY

PICK UP BACK CURVE
MOLD HALF

DEPOSIT MONOMER IN
FRONT CURVE MOLD
HALF

**STAMP FLANGE OF
FRONT CURVE MOLD
HALF WITH MOLD
RELEASE
SURFACTANT**

FIG. 2



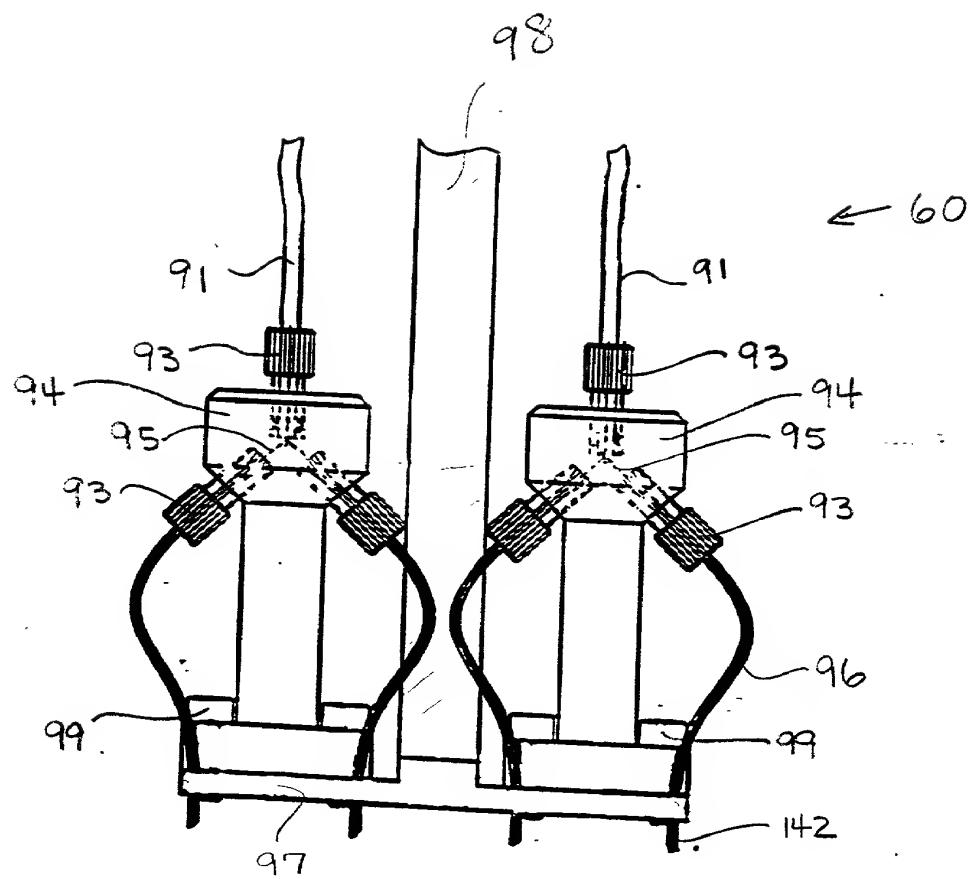
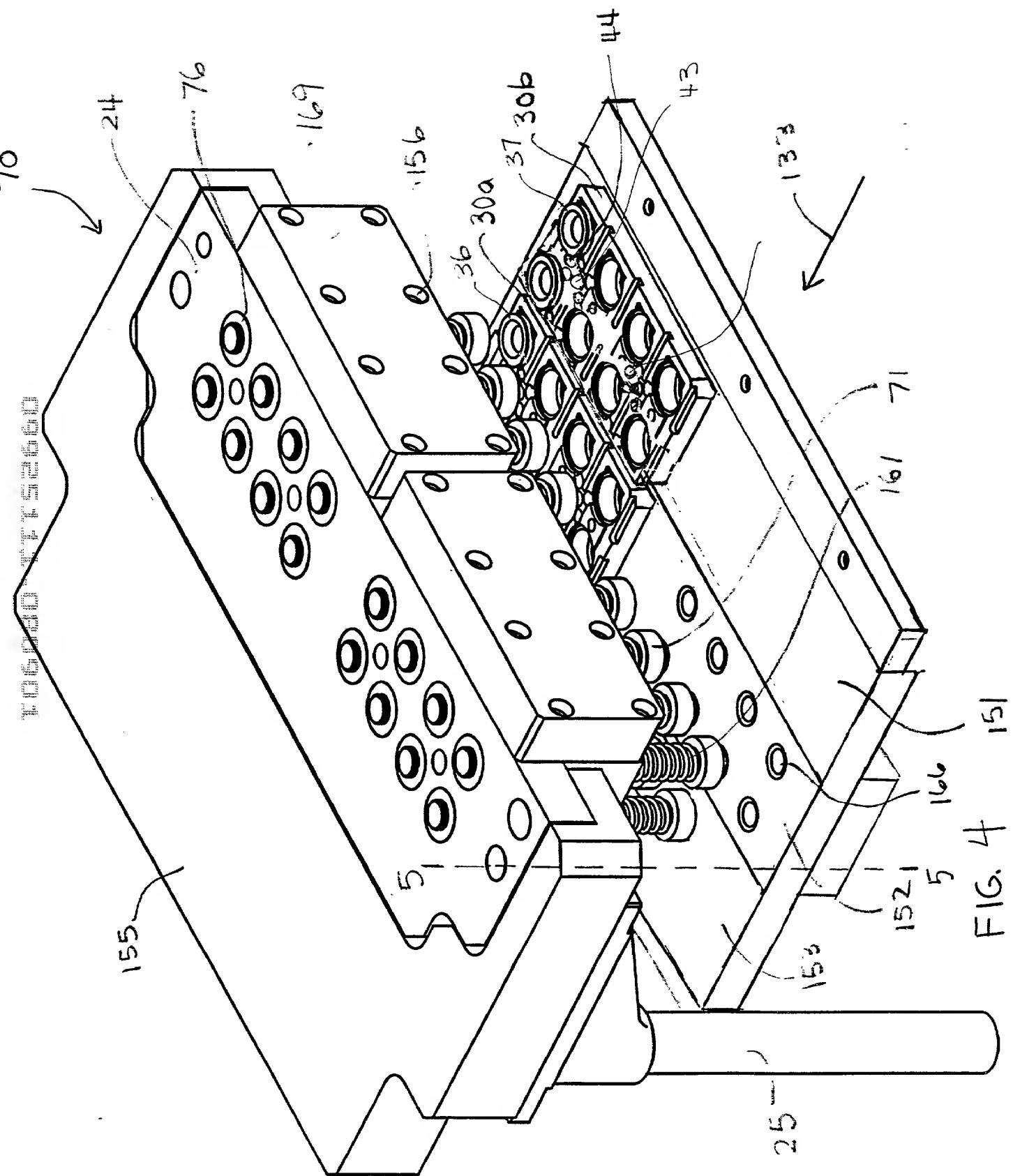
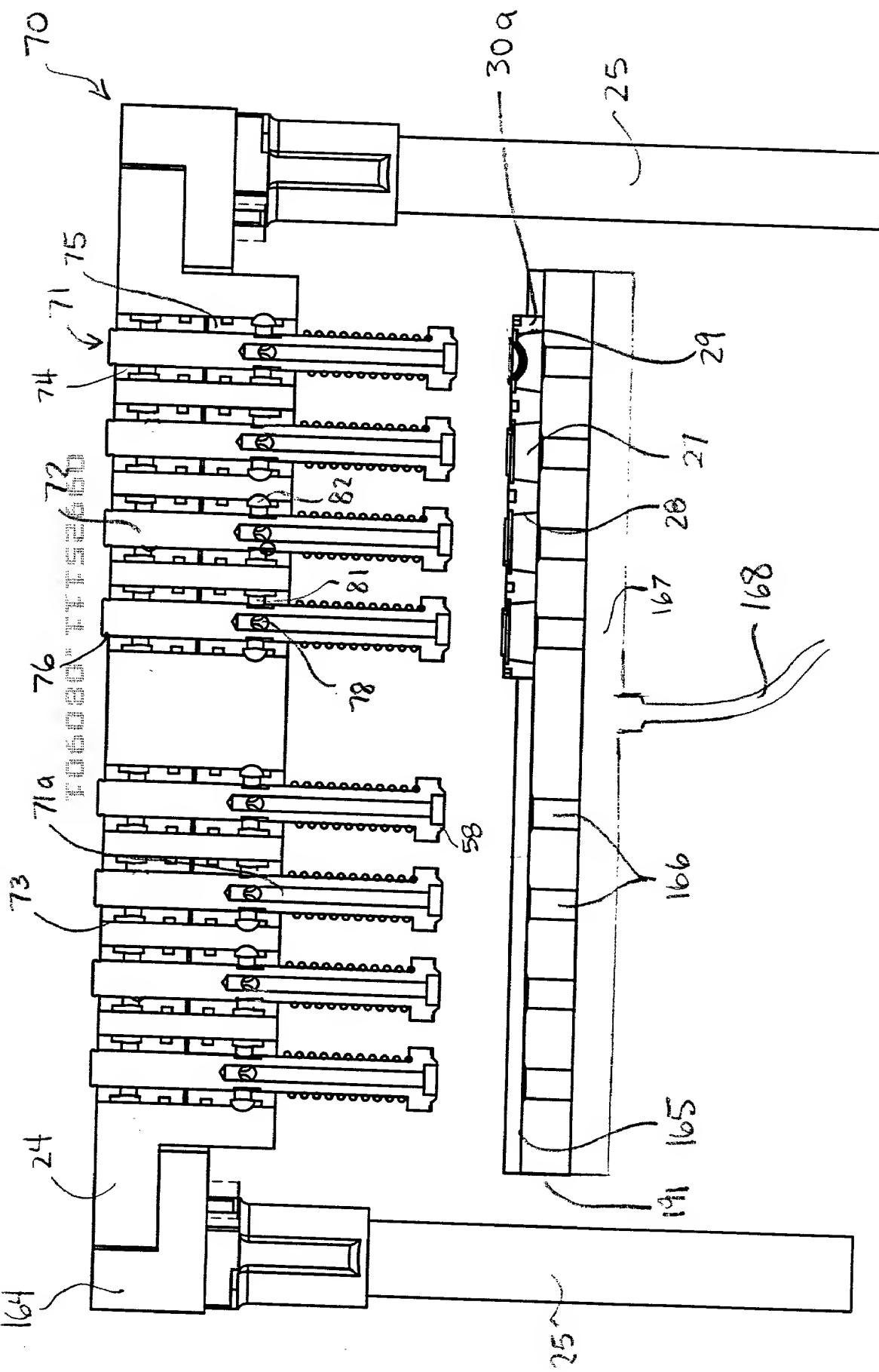


FIG. 3





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Lens Assembly Chart

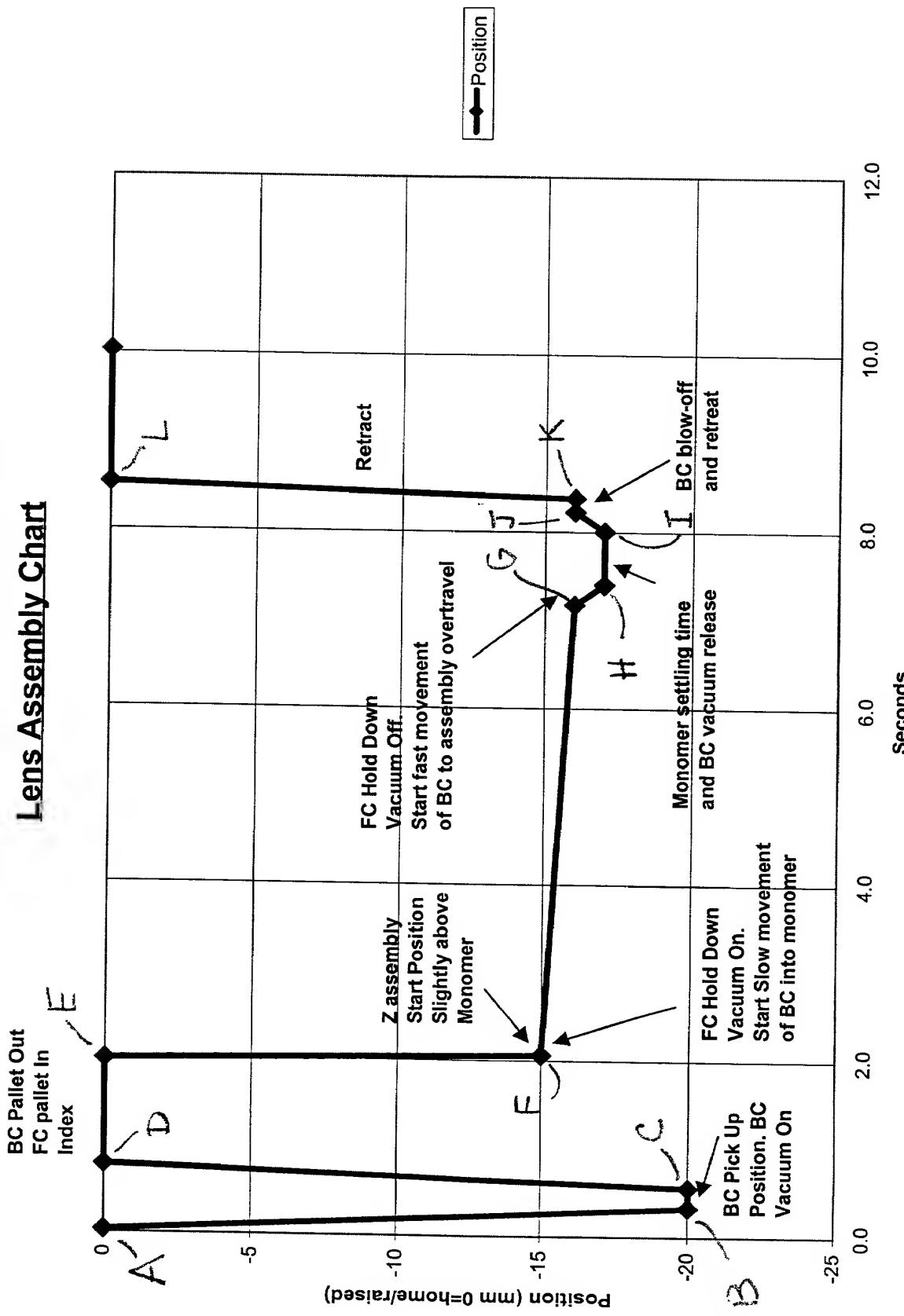
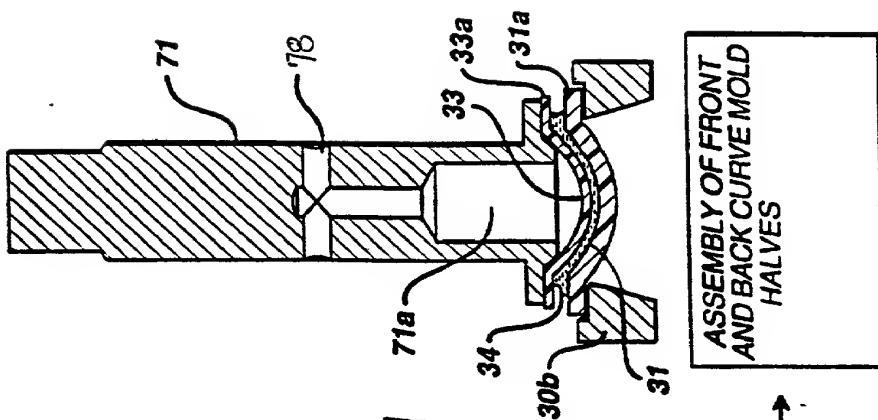


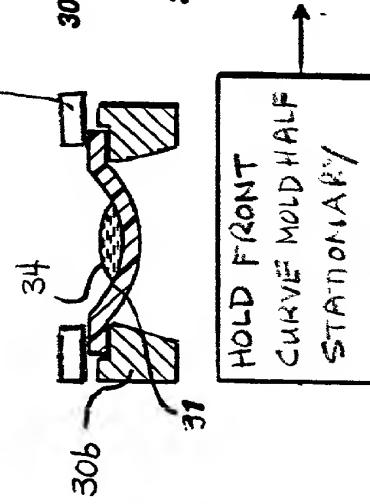
FIG. 6

FIG. 7e



ASSEMBLY OF FRONT
AND BACK CURVE MOLD
HALVES

FIG. 7d



HOLD FRONT
CURVE MOLD HALF
STATIONARY

FIG. 7f